



## Glueing Instructions for Stickers and Decorstickers

### Dry Glueing

#### Tools:

- Felt scraper
- Glass or surface cleaner
- Clean cloth
- Fastening tape (crepe tape)
- Maybe a second person!

#### Point 1.)

Firstly you should always clean the surface well. So free it from dirt and oil.

#### Point 2.)

Place the sticker with the carrier and transfer foil in the right spot and fixate it at the corners.

Be aware that the sticker is with the right side up.

Now fold approximately half the sticker up and pull off the transfer foil in one spot, in order to free the sticky side. Cut off the removed transfer foil with a scissor or a cutter knife.

#### Point 3.)

Now hold up the pulled off half of the sticker (maybe second person)

Whilst you gently press on the sticker with the scraper. (Care that there are no creases).

Now you can repeat this process on the other side.

Afterwards press the sticker on with the scraper from the inside towards the outside to remove remaining air bubbles.

#### Point 4.)

Now just carefully remove the transfer foil, please take care that the sticker stays in the same spot whilst removing the transfer foil.

Control again if all the air bubbles have been removed from the sticker.

### Wet Glueing

#### Tools:

- Felt scraper
- Glass or surface cleaner
- Clean cloth
- Fastening tape (crepe tape)
- Aerosol (Water Dish Liquid Mixture)
- Approx. 3 drops per litre water!
- Maybe a second person!
- Heat gun or blow-dryer

#### Point 1.)

Firstly you should always clean the surface well. So free it from dirt and oil.

#### Point 2.)

Remove the transfer foil from the sticker and spray the sticker with the water dish liquid mixture.

Afterwards put the sticker on your chosen surface and move it in the right position if necessary.

**WARNING: DON'T USE MORE DISH LIQUID TO NOT INFLUENCE THE STICKER'S ADHESION**

#### Point 3.)

When the sticker is in the right position you can start to push away the water dish liquid mixture with even, low pressure from the middle outwards.

Repeat this process until all bubbles are gone.

#### Point 4.)

Now just carefully remove the transfer foil, please take care that the sticker stays in the same spot whilst removing the transfer foil.

Control again if all the air bubbles have been removed from the sticker.

#### **IMPORTANT NOTE:**

##### **Drying times:**

**With Dry Glueing approx.: 18 Hours**

**With Wet Glueing approx.: 30 Hours**

##### **During cold seasons:**

**The time extends by approx.: 12 - 18 Hours.**

**In that time you should not drive into a car wash or wash the care by hand!**

**Afterwards normal cleaning is possible again. However, you should avoid holding a high-pressure cleaner directly onto the sticker.**

In cold weather, adhesive film can be poorly processed. Always make sure that the foil and the object to be glued are not too cold! My experience is the film is best at around the 20 ° processing!